Safe Operating Procedure
Roller

The instructions recommended within this document apply to normal risk conditions. If the Roller is to be operated in a dangerous or hostile environment, the user/client is responsible for conducting an appropriate risk analysis and applying suitable controls to mitigate those additional risks. This instruction should be read in conjunction with the Risk Assessment.

GENERAL SAFETY
- This roller can only be operated if it is a safe and sound operating condition and by a competent operator and in areas that are clear of obstacles.
- Work sites on roads must be separated from normal traffic flow
- Road making and maintenance plant must remain in a barricaded area at all times unless traffic flow is stopped to allow access in or out of the work area.
- Plant must be fitted with and use an orange flashing lamp when in operation.
- Do not operate on slopes in excess of that approved by the manufacturer
- Mirrors must allow operator to reverse machine without twisting and reversing beeper must be operating
- Operator to wear seat belt at all times as well as safety footwear and Hi-Vis jacket

TRANSPORT OF ROLLER
- Ensure loader or trailer has suitable ramps for safe loading
- Minimise any slope by parking the loader or trailer facing truck downhill
- Drive roller slowly when loading or unloading
- Retrain roller from movement using tie down chains and chocks

OPERATING CONDITIONS
- Use ignition key to start and KNOW WHERE EMERGENCY SHUT-DOWN SWITCH IS
- Look in the direction you are travelling and watch out for other people and obey traffic rules and signs
- Use care when working near other machinery
- DRIVE UP AND DOWN INCLINES AND NEVER ACROSS. NEVER TURN MACHINES ON A SLOPE
- Exercise care when maneuvering on sloping ground
- Be aware of wet, soft or loose edges and don’t operate close to open or uncompacted trench or other excavations
- Use the mirrors and look behind when reversing

PARKING
- Park where there will be no obstruction to vehicles, site personnel or access ways
- Do not impede road traffic and post reflective warning signs
- Neutralise controls and apply brake
- Allow engine to idle before switching off
- Lock ignition and move controls to release pressure
- Check and report any damage
- Remove keys

REFUELING
- Refueling to be carried out in a hazardous free atmosphere devoid of flammable or explosive substances
- Make sure the area is well ventilated and a safe distance from any combustible materials
- Make sure the area is free from heat sources, ignition sources, open pits and drains

INSPECTION AND MAINTENANCE
- Roller is to be inspected and maintained regular in accordance with manufacturer instructions
- Operator to carry out daily inspections of fuel, oil, lights, beacon and radiator
- Carry out service and maintenance
- Maintain a roller logbook to be kept with the roller.

The above instructions must be followed at all times. If any of the instructions are not possible, contact the site supervisor for an assessment of any safety requirements.
<table>
<thead>
<tr>
<th>Likely Risk Issue</th>
<th>Who/ What may be harmed? (Specific Persons)</th>
<th>What is the Rate Level? (Rate risk as Low, Medium or High)</th>
<th>What Risk Control Actions Needs to Be Taken? (What needs to be considered so that the risks are identified and effectively controlled)</th>
<th>Time Frame</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rollover of machine. Falling machine during lifting</td>
<td>Operators</td>
<td>Severity of Risk (S)- 3</td>
<td>Operators to be verified as competent and must assess conditions</td>
<td>Each hire</td>
</tr>
<tr>
<td>Fuel leaks and fire hazards</td>
<td>Participants Operators Spectators Staff</td>
<td>Severity of Risk (S)- 3</td>
<td>Engine to be turned off before refueling</td>
<td>Each hire</td>
</tr>
<tr>
<td>Noise</td>
<td>Operators Spectators Staff</td>
<td>Severity of Risk (S)= 1</td>
<td>Operator checks to verify noise and wear suitable ear protection equipment</td>
<td>Each hire</td>
</tr>
<tr>
<td>Collision and crushing</td>
<td>Operators Spectators Staff</td>
<td>Severity of Risk (S)- 3</td>
<td>Operators to check rotating beacon and reversing alarm devices daily</td>
<td>Each hire</td>
</tr>
<tr>
<td>Burns</td>
<td>Operators Spectators Staff</td>
<td>Severity of Risk (S)= 1</td>
<td>Operators to be vigilant and keep other persons away from hot machine</td>
<td>Each hire</td>
</tr>
<tr>
<td>Falls</td>
<td>Operators Spectators Staff</td>
<td>Severity of Risk (S)= 1</td>
<td>Fasten seat belt at all times</td>
<td>Each hire</td>
</tr>
</tbody>
</table>

**Calculation of Risk Evaluation**

Severity of Risk (S) is judged by evaluating the effects of the hazard if the risk occurs. This is evaluated as Minor = 1, Major = 2, Serious = 3

Risk Likelihood (L) - The likelihood of the harm occurring is evaluated on the basis of: Unlikely = 1, Possible = 2, Likely = 3

Overall Risk is calculated by multiplying the figure for Severity (S) and Likelihood (L).
The overall risk figure calculated is related to the Risk Level of either Low: 1 to 3; Medium: 4 to 6 or High: 7 to 9.

NB This is a generic risk assessment only. It is advisable to carry out a site-specific assessment prior to using this equipment.